

# AMERICAN MOTORS PARTS CATALOG

1.004

DESCRIPTION	YEAR AND MODEL	PER CAR PART NO.
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## GROUP 1 ENGINE

### 1.001 ENGINE

ENGINE (Incl. Flywheel And Vibration Damper)... 59 01 (WST-Export)(WOD-Export)(Note 1.002-2). 1 320 1085

### 1.002 ENGINE, Short

(Incl. Cylinder Block, Pistons, Pins, Rings, Connecting Rods, Main Bearings, Crankshaft, Camshaft, Camshaft Bearings, Valve Lifters (On 10 Only), Valves (On 01 Only), Timing Gears And Timing Chain.)

ENGINE.....	59 01 (WST)(WOD)(Note 1.002-1).....	1 320 0906
	59 01 (WAT).....	1 320 0907
	59 10 (WST)(WOD).....	1 320 1224
	59 10 (WST-Heavy Duty-Note 1.002-3).....	1 320 1272
	59 10 (WAT).....	1 320 1225
	59 20.....	1 320 0542
	59 80.....	1 320 0544
(Low Compression).....	59 80 (Export).....	1 320 0773

### 1.003 SUPPORT, Engine Front

SUPPORT (Spacer, Timing Case Cover).....	59 01.....	1 312 5044
	59 10.....	1 315 6138
GASKET, To Block.....	59 01-10.....	1 310 5768
SCREW, To Block.....	59 01-10.....	2 G187527
To Block Dowel (Upper).....	59 01-10.....	1 310 5765
(Lower).....	59 01-10.....	1 312 7088
WASHER (Lock), To Block Dowel Screw.....	59 01-10.....	2 G120382

### 1.004 CROSSMEMBER - BRACKET - BRACE, Engine Front Support

#### CROSSMEMBER , Engine Front Support

CROSSMEMBER.....	59 01.....	1 314 0459
	59 10.....	1 315 6139
	59 20-80.....	1 315 3122
SCREW, To Side Sill.....	59 01.....	4 G181639
STUD, To Side Sill.....	59 10-20-80.....	4 314 6716
WASHER (Bite), To Side Sill Screw.....	59 01.....	8 29 686
(Plain), To Side Sill Stud.....	59 10-20-80.....	4 800 0165
(Lock), To Side Sill Screw And Stud.....	59 01-10-20-80.....	4 G120382
NUT, To Side Sill Screw And Stud.....	59 01-10-20-80.....	4 G120369

NOTE 1.002-1: On 59 01 (WST-WOD) used prior to Engine Serial No. E-15001 and beg. with E-15251.

NOTE 1.002-2: On 59 01 (WST-Export)(WOD-Export) used beg. with Engine Serial No. E-15001 and prior to E-15251.

NOTE 1.002-3: On 59 10 (WST) Cars having a production installed Heavy Duty Package may be identified in the following way:

The Trunnion at the Transmission end of the Torque Tube is Welded instead of Threaded to the Torque Tube.

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## BRACKET, Engine Front Support

BRACKET.....	59 80.....	2	315 3194
(Left).....	59 20.....	1	315 0416
(Right).....	59 20.....	1	315 0417
BOLT, To Crossmember.....	59 20 (8 Req.): 59 80 (4 Req.).....	AR	G181639
WASHER (Plain), To Crossmember Bolt.....	59 20 (8 Req.): 59 80 (4 Req.).....	AR	G120394
(Lock), To Crossmember Bolt.....	59 20 (8 Req.): 59 80 (4 Req.).....	AR	G120382
NUT, To Crossmember Bolt.....	59 20 (8 Req.): 59 80 (4 Req.).....	AR	G120369

## BRACE, Engine Front Support

BRACE.....	59 01.....	1	315 4279
	59 10.....	2	314 5544
BOLT, To Crossmember.....	59 10.....	2	G181639
WASHER (Plain), To Crossmember Bolt.....	59 01.....	2	800 0153
	59 10.....	4	800 0165
(Lock), To Crossmember Bolt.....	59 01.....	2	G120214
	59 10.....	2	G120382
To Side Sill.....	59 01.....	2	G120214
	59 10.....	2	G120382
NUT, To Crossmember Bolt.....	59 01.....	3	G120368
	59 10.....	2	G120369
To Side Sill Bolt.....	59 01.....	1	G120368
	59 10.....	2	G120369

## 1.009 CUSHION, Engine Front Support

CUSHION.....	59 01 (WST)(WOD).....	2	313 0275
	59 01 (WAT).....	2	315 6461
	59 10.....	2	314 7568
	59 20.....	2	315 3202
	59 80.....	2	315 3190
SCREW, To Crossmember.....	59 01.....	4	G181638
	59 10.....	4	G181595
To Cylinder Block.....	59 20-80.....	8	G180120
WASHER (Lock), To Crossmember Screw.....	59 01.....	4	G120382
	59 10.....	4	G120214
To Engine Front Support Stud....	59 01-10-20-80.....	2	311 8257
To Cylinder Block Screw.....	59 20-80.....	8	G120382
NUT, To Crossmember Screw.....	59 01.....	4	G120369
	59 10.....	4	G120368
To Engine Front Support Stud.....	59 01-10-20-80.....	2	311 7755
REINFORCEMENT (Washer), To Front Supt. (Right).	59 01-10.....	1	312 4598
(Left)..	59 01.....	1	312 7094

## 1.010 CROSSMEMBER, Engine Rear Support

CROSSMEMBER.....	59 01 (WST)(WOD).....	1	315 4167
	59 01 (WAT).....	1	315 6143
	59 10 (WST)(WOD).....	1	314 5380
	59 10 (WAT).....	1	315 6140
	59 10 (WST-Heavy Duty-Note 1.002-3):		
	59 80 (WST)(WOD).....	1	315 0064
	59 20 (WST)(WOD).....	1	315 3608
	59 20 (WAT).....	1	315 3607
	59 80 (WAT).....	1	315 3284

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REINFORCEMENT.....	59 01.....	2	315 4163
SCREW, To Sill.....	59 10: 59 20-80 (WST)(WOD).....	4	311 8070
	59 20-80 (WAT).....	4	G181671
STUD, To Sill.....	59 01.....	4	314 4481
	59 10: 59 20-80 (WST)(WOD).....	2	314 6716
	59 20-80 (WAT).....	2	314 8125
WASHER (Plain), To Sill Screw.....	59 10-20-80.....	8	800 0185
Stud.....	59 10-20-80.....	2	800 0165
(Lock), To Sill Screw.....	59 10-20-80.....	4	311 8257
Stud.....	59 01.....	4	311 8257
	59 10-20-80.....	2	G120382
NUT, To Sill Screw.....	59 10-20-80.....	4	311 7755
Stud.....	59 01.....	4	311 7755
	59 10-20-80.....	2	G120369

**1.011 SUPPORT, Engine Rear**

SUPPORT (Left).....	59 01 (WST)(WOD).....	1	312 9586
(Right).....	59 01 (WST)(WOD).....	1	312 9587
SCREW, To Crossmember (3/8 - 24 x 1-1/4").....	59 01 (WST)(WOD).....	1	G181639
(3/8 - 24 x 1").....	59 01 (WST)(WOD).....	3	G181637
WASHER (Plain), To Crossmember Screw.....	59 01 (WST)(WOD).....	2	800 0165
(Lock), To Crossmember Screw.....	59 01 (WST)(WOD).....	4	G120382
NUT, To Crossmember Screw.....	59 01 (WST)(WOD).....	4	G120369

**1.013 CUSHION, Engine Rear Support**

CUSHION.....	59 01 (WST)(WOD).....	2	313 0385
	59 01-10 (WAT).....	2	314 7568
	59 10 (WST)(WOD).....	2	313 4444
	59 10 (WST-Heavy Duty-Note 1.002-3): 59 20:		
	59 80 (WAT).....	2	315 4617
	59 80 (WST)(WOD).....	2	315 4616
SPACER, Cushion Stud To Support.....	59 01 (WST)(WOD).....	2	313 6051
ADAPTER, Converter Housing To Cushion.....	59 01-10 (WAT).....	2	315 6232
SCREW, Adapter To Converter Housing.....	59 01-10 (WAT).....	2	G180175
To Crossmember.....	59 01-10 (WST)(WOD): 59 20-80.....	4	G181637
To Adapter.....	59 01-10 (WAT).....	4	G181596
To Engine.....	59 20-80.....	2	313 7142
To Clutch Housing.....	59 10 (WST)(WOD).....	2	G181702
	59 10 (WST-Heavy Duty-Note 1.002-3).....	2	313 7142
WASHER (Plain), To Crossmember Screw.....	59 01-10 (WST)(WOD): 59 20-80.....	4	314 1126
To Clutch Housing Screw.....	59 10 (WST)(WOD).....	2	800 0190
To Crossmember Stud.....	59 01 (WST)(WOD).....	2	800 0179
(Lock), Adapter To Converter Hsg. Screw.....	59 01-10 (WAT).....	2	G120384
To Crossmember Screw.....	59 01-10 (WST)(WOD): 59 20-80.....	4	G120382
To Adapter Screw.....	59 01-10 (WAT).....	4	G120214
To Engine Screw.....	59 20-80.....	2	G120384
To Clutch Housing Screw.....	59 10 (WST)(WOD).....	2	G120384
To Crossmember Stud.....	59 01: 59 10 (WAT).....	2	311 8257
(Bite), To Crossmember Stud.....	59 01-10 (WAT).....	-	310 8995
NUT, To Crossmember Screw.....	59 01-10 (WST)(WOD): 59 20-80.....	4	G120369
To Adapter.....	59 01-10 (WAT).....	4	G120368
To Crossmember Stud.....	59 01: 59 10 (WAT).....	2	311 7755

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**1.017 ROD - BRACKET, Engine Thrust**

ROD.....	59 10 (WAT).....	1	315 6229
BRACKET, Rod To Generator Support Bar.....	59 10 (WAT).....	1	315 6230
To Front Crossmember.....	59 10 (WAT).....	1	315 6231
GROMMET.....	59 10 (WAT).....	4	315 6228
RETAINER, Grommet (Inner).....	59 10 (WAT).....	2	314 6809
(Outer).....	59 10 (WAT).....	2	313 6432
BOLT, Bracket To Front Crossmember.....	59 10 (WAT).....	3	G181636
To Generator Support Bar.....	59 10 (WAT).....	2	G181650
WASHER (Plain), Brkt. To Front Crossmember Bolt	59 10 (WAT).....	2	800 0468
(Lock), Brkt. To Front Crossmember Bolt.	59 10 (WAT).....	3	G120382
To Gen. Support Bar Bolt..	59 10 (WAT).....	2	G120382
NUT, Bracket To Front Crossmember Bolt.....	59 10 (WAT).....	3	G120369
To Generator Support Bar Bolt.....	59 10 (WAT).....	2	G120369
Thrust Rod Grommet.....	59 10 (WAT).....	2	G442828

**1.020 BLOCK ASSEMBLY, Engine Cylinder (Less Pistons, Rings And Bearings)(Note 1.020)**

BLOCK ASSEMBLY.....	59 01 (Note 1.002-1).....	1	320 0908
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1	320 1086
	59 10.....	1	320 1559
	59 20.....	1	320 0557
	59 80.....	1	320 0558
PIN, Dowel.....	59 20-80.....	6	314 4842

**1.022 PIPE - CAP, Oil Filler**

PIPE.....	59 01.....	1	310 6489
	59 10.....	1	315 2734
CAP (Incl. Gauge).....	59 01.....	1	312 1952
	59 10.....	1	315 5533
(Less Gauge).....	59 20-80.....	1	314 4546
SEAL, Pipe.....	59 10.....	1	313 6326
SCREW, Pipe (Incl. Washer).....	59 10.....	1	800 0068

**1.023 BEARING SET, Main**

BEARING SET (Std.).....	59 01-10.....	1	311 2785
	59 20-80.....	1	311 9149
(-.001).....	59 01-10.....	1	311 9096
	59 20-80.....	1	311 9620
(-.002).....	59 01-10.....	1	311 2793
	59 20-80.....	1	311 9621

**NOTE 1.020-1:** In machining Engine Blocks and Crankshafts, it is common practice if necessary to machine the Bores oversize .010 and the Main Bearings and Connecting Rod Bearings undersize .010. On Engines having other than standard sizes it is necessary to order Pistons, Rings, Main Bearings and Connecting Rod Bearings to fit. These Engines are marked with a three Letter Code. The Code is on the machined surface provided for the Engine No. located on the left side in the front upper Corner and is decoded as follows:

1st Letter - Size of Bore	A-Standard
2nd Letter - Size of Main Brg.	B-Undersize .010
3rd Letter - Size of Con. Rod Brg.	C-Oversize .010

Example: An Engine having an oversize .010 Bore, Standard Main Bearings and undersize .010 Connecting Rod Bearings will be coded CAB.  
Connecting Rod Bearings will be coded CAB.

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(-.010).....	59 01-10.....	1	311 2789
	59 20-80.....	1	311 9622
(-.012).....	59 01-10.....	1	311 3186
	59 20-80.....	1	311 9623
<b>1.024 WASHER, Crankshaft Thrust</b>			
WASHER.....	59 01-10.....	1	310 5393
	59 20-80.....	1	314 4431
<b>1.031 GAUGE, Bearing</b>			
GAUGE (Contains 12 Sticks).....	59 01-10.....	AR	311 2650
<b>1.032 SEAL KIT, Rear Main Bearing Cap</b>			
SEAL KIT (Incl. 2-3139033, 2-3106499).....	59 01-10.....	1	311 6540
SEAL.....	59 01-10.....	2	313 9033
	59 20-80.....	2	314 6391
PACKING.....	59 01-10-20-80.....	2	310 6499
<b>1.034 SCREW, Main Bearing Cap</b>			
SCREW (Front And Rear).....	59 01-10.....	4	310 5769
(Intermediate).....	59 01-10.....	4	314 8821
(Front And Intermediate).....	59 20-80.....	8	314 9289
(Rear).....	59 20-80.....	2	314 4433
WASHER.....	59 01-10.....	8	24 545
	59 20-80.....	10	314 4434
<b>1.038 PLUG, Cylinder Block Opening</b>			
PLUG (2" Dia.).....	59 01 (3 Req.): 59 10 (2 Req.):		
	59 20-80 (5 Req.).....	AR	310 5394
(1-1/2" Dia.).....	59 20-80.....	3	314 4641
Drain.....	59 01-10.....	1	G444612
Oil Hole (Used Less Oil Filter).....	59 01: 59 10 (LAS).....	1	G444612
Draincock.....	59 20-80.....	2	G141615
<b>1.040 CAMSHAFT</b>			
CAMSHAFT.....	59 01.....	1	313 8895
	59 10.....	1	314 9258
	59 20.....	1	315 1299
	59 80.....	1	314 4439
<b>1.041 BEARING SET, Camshaft</b>			
BEARING SET.....	59 01-10.....	1	311 9946
	59 20-80.....	1	311 9148
PLATE, Thrust.....	59 01-10.....	1	314 4589
	59 20-80.....	1	314 4446
BOLT, Thrust Plate.....	59 01-10 (2 Req.): 59 20-80 (3 Req.).....	AR	G187527
PLUG, Rear Bearing.....	59 01-10.....	1	310 5390
	59 20-80.....	1	314 4643

## 1.042 CRANKSHAFT (Less Flywheel And Vibration Damper)(Balanced)

CRANKSHAFT.....	59 01 (WST)(WOD)(Note 1.002-1):		
	59 10 (WST)(WOD).....	1	313 9289
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1	315 5818
	59 01-10 (WAT).....	1	320 0597
	59 10 (WST-Heavy Duty-Note 1.002-3).....	1	315 5751
	59 20.....	1	320 0302
	59 80.....	1	320 0303

## 1.043 BUSHING, Crankshaft Pilot

BUSHING (Bearing, Clutch Shaft Front).....	59 01-10 (WST)(WOD).....	1	310 6507
	59 01-10 (WAT).....	1	315 1388
	59 10 (WST-Heavy Duty-Note 1.002-3):		
	59 20-80 (WST)(WOD).....	1	59 789

## 1.045 DAMPER ASSEMBLY, Crankshaft Vibration (Balanced)

DAMPER ASSEMBLY.....	59 01-10.....	1	314 1021
	59 20-80.....	1	314 4663

## 1.046 PULLEY, Vibration Damper

PULLEY.....	59 01-10.....	1	313 9793
	59 20-80.....	1	314 4662
	(Used On Models WAC And/Or WPS In Addition To 3144662).....		
	59 20-80 (WPS-WAC).....	1	314 6413
SCREW.....	59 20-80 (WPS-WAC).....	2	G179834
WASHER (Lock).....	59 20-80 (WPS-WAC).....	2	G120382

## 1.047 HUB, Vibration Damper

HUB.....	59 01-10.....	1	315 5058
	59 20-80.....	1	314 4496
KEY.....	59 01-10-20-80.....	1	310 7234
SCREW.....	59 01-10-20-80.....	2	28 574
WASHER (Plain).....	59 01-10-20-80.....	2	28 575
(Lock).....	59 01-10.....	2	G103321
	59 20-80.....	2	G120382
NUT.....	59 01-10-20-80.....	2	G120369
SEAL, Oil (Rubber).....	59 01-10.....	1	310 7556
(Cork).....	59 01-10.....	1	311 1396
	59 20-80.....	1	315 3682

## 1.049 CUSHION, Vibration Damper

CUSHION.....	59 01-10-20-80.....	2	28 576
RUBBER (Friction).....	59 01-10-20-80.....	1	314 9749

## 1.050 PLATE, Vibration Damper

PLATE (Friction Disc)(Fabric).....	59 01-10.....	1	311 0580
	59 20-80.....	1	314 4703

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## 1.052 SCREW, Vibration Damper To Crankshaft

SCREW.....	59 01-10.....	1	G181698
	59 20-80.....	1	G271584
WASHER (Plain).....	59 01-10.....	1	310 5392
	59 20-80.....	1	314 5136
(Lock).....	59 01-10.....	1	G115551
	59 20-80.....	1	G121574

## 1.054 WASHER, Crankshaft And Vibration Damper Lock

WASHER.....	59 01-10.....	1	18 054
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## 1.056 FLYWHEEL - RING GEAR, Crankshaft (For Cars Having Automatic Trans. Refer Group 16.030 And 16.035)

FLYWHEEL (Incl. Ring Gear)(Balanced).....	59 01-10 (WST)(WOD).....	1	314 6987
	59 10 (WST-Heavy Duty-Note 1.002-3).....	1	315 5767
	59 20-80 (WST)(WOD).....	1	314 6988
RING GEAR.....	59 01-10 (WST)(WOD).....	1	314 5388
	59 20-80 (WST)(WOD).....	1	314 4492

## 1.057 BOLT - LOCKPLATE - DOWEL PIN, Flywheel To Crankshaft Attaching

BOLT.....	59 01-10-20-80 (WST)(WOD).....	6	312 8700
LOCKPLATE (Long).....	59 01-10 (WST)(WOD).....	2	313 2898
	59 20-80 (WST)(WOD).....	2	314 6810
(Short).....	59 01-10 (WST)(WOD).....	1	313 2899
	59 20-80 (WST)(WOD).....	1	314 6798

## 1.058 PAN, Flywheel Mud

PAN.....	59 01-10 (WAT).....	1	315 0159
(Incl. Gasket And Felt).....	59 01-10 (WST)(WOD).....	1	314 6091
(Less Gasket And Felt).....	59 10 (WST-Heavy Duty-Note 1.002-3).....	1	315 5804
(Incl. Seal)(Less Gasket).....	59 20 (WST)(WOD).....	1	320 1669
	59 80 (WST)(WOD).....	1	320 1668
GASKET.....	59 01-10 (WST)(WOD).....	2	313 0002
	59 10 (WST-Heavy Duty-Note 1.002-3).....	2	314 2680
	59 20-80 (WST)(WOD).....	2	314 5183
SEAL.....	59 20-80 (WST)(WOD).....	1	315 7937
FELT.....	59 01-10 (WST)(WOD).....	1	311 0602
	59 10 (WST-Heavy Duty-Note 1.002-3).....	1	314 2590
SCREW.....	59 01-10 (WST)(WOD)(4 Req.): 59 20-80 (WST)(WOD)(6 Req.).....	AR	G172429
	59 01-10 (WAT).....	4	G448423
	59 10 (WST-Heavy Duty-Note 1.002-3).....	5	G172429

## 1.059 HEAD, Cylinder

HEAD (Incl. Valve Guides).....	59 01.....	1	315 4796
	59 10 (Note 1.059-1).....	1	315 3718
	59 10 (Note 1.059-2).....	1	315 6605
	59 20-80.....	2	315 6161
COVER, Water Outlet.....	59 20-80.....	2	315 0596
GASKET, Water Outlet Cover.....	59 20-80.....	2	314 4683
SCREW, Water Outlet Cover.....	59 20-80.....	4	G180120

NOTE 1.059-1: On 59 10 used prior to Engine Serial No. B-234719 And CB-37234.

NOTE 1.059-2: On 59 10 used beg. with Engine Serial No. B-234719 and CB-37234.

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WASHER (Lock), Water Outlet Cover Screw.....	59 20-80.....	4	G120382
PLUG (Used Less Heater)(3/8-18).....	59 01-10 (1 Req.): 59 20-80 (2 Req.).....	AR	G103867
(Intake Manifold).....	59 01.....	1	G103867
Core.....	59 10.....	1	310 5394
ELBOW, Cylinder Head To Booster.....	59 01 (WST)(WOD).....	1	G137421
	59 10.....	1	G137422
TEE, Cylinder Head To Booster.....	59 01 (WAT).....	1	G143482

## 1.060 GASKET SET, Engine

GASKET SET (Overhaul).....	59 01.....	1	320 0913
	59 10.....	1	320 1159
	59 20.....	1	320 1242
	59 80.....	1	320 1244
(Valve Grind).....	59 01.....	1	320 0912
	59 10.....	1	320 1161
	59 20.....	1	320 1243
	59 80.....	1	320 1245

## 1.061 GASKET, Cylinder Head

GASKET.....	59 01.....	1	315 4311
	59 10.....	1	314 8195
	59 20.....	2	315 3899
	59 80.....	2	314 4783

## 1.063 STUD - BOLT, Cylinder Head

STUD (3-1/16" Long).....	59 01 (19 Req.): 59 01 (OAC)(15 Req.).....	AR	310 5772
(3-5/8" Long).....	59 01 (3 Req.): 59 01 (OAC)(7 Req.).....	AR	313 4405
BOLT (Long)(5-1/16").....	59 10 (IAS).....	6	315 1414
(5-1/16").....	59 10 (WAS).....	5	315 1414
(5-1/4").....	59 10 (WAS).....	1	315 5367
(4-3/16").....	59 20-80.....	6	314 4505
(Short)(3-19/32").....	59 10.....	5	315 1415
(2-15/16").....	59 20-80.....	4	314 4504
(Intermediate)(4-17/32").....	59 10.....	2	315 1413
(3-7/8").....	59 20-80.....	7	314 4506
(Battery Ground)(4-17/32").....	59 10 (IAS).....	2	315 1412
(4-17/32").....	59 10 (WAS).....	1	315 1412
(6-3/8").....	59 10 (WAS).....	1	315 5365
(3-7/8").....	59 20-80.....	1	314 6597
(Tapped Head)(5").....	59 20-80.....	4	315 2363
(Rocker Arm Support)(Plain)(6-1/8").....	59 20-80.....	6	314 4502
(Hollow)(6-1/8").....	59 20-80.....	2	314 4503
WASHER (Plain), Stud.....	59 01 (WST)(WOD).....	20	24 545
	59 01 (WAT).....	19	24 545
Bolt.....	59 10 (15 Req.): 59 20-80 (21 Req.).....	AR	24 545
(Rocker Arm Support).....	59 20-80.....	8	314 4507
NUT, Cylinder Head Stud.....	59 01.....	22	800 0292

## 1.066 COVER, Intake Manifold

COVER.....	59 10 (LDT).....	1	320 1497
	59 10 (WDT).....	1	320 1498
GASKET.....	59 10.....	1	314 4769



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SCREW.....	59 10 (LDT).....	2	G179819
	59 10 (LAS).....	6	G180022
	59 10 (WAS).....	4	G180022
	59 10 (WAS).....	2	G121926
WASHER (Plain).....	59 10 (LDT).....	2	G120393
	59 10 (LAS).....	6	G120392
	59 10 (WAS).....	4	G120392
(Lock).....	59 10 (LDT).....	2	G120214
	59 10 (LAS).....	6	G103319
	59 10 (WAS).....	4	G103319
PLUG.....	59 10 (WST)(WOD).....	2	G103865
(Used On Cars Less Power Brakes).....	59 10 (LPB).....	1	G103867

## 1.067 MANIFOLD, Intake And Exhaust

### MANIFOLD, Intake

MANIFOLD.....	59 20-80.....	1	320 1173
GASKET, To Cylinder Head.....	59 20-80.....	2	314 6632
PLUG, Pipe.....	59 20-80 (LPB).....	1	G103867
	59 20-80 (WST)(WOD).....	1	G103865
Choke Heater Hole (Large).....	59 20-80.....	1	315 0265
(Small).....	59 20-80.....	1	315 0266
TUBE, Choke Heater.....	59 20-80.....	1	315 5604
SCREW, Hole Plug.....	59 20-80.....	1	G180116
To Cylinder Head.....	59 20-80.....	4	G179840
STUD, To Cylinder Head.....	59 20-80.....	4	313 5884
WASHER (Plain), Hole Plug Screw.....	59 20-80.....	1	310 7540
To Cylinder Head Screw.....	59 20-80.....	4	800 0163
Stud.....	59 20-80.....	4	314 4571
NUT, To Cylinder Head Stud.....	59 20-80.....	4	G120369

### MANIFOLD, Exhaust

MANIFOLD.....	59 10.....	1	315 6283
(Left).....	59 20-80.....	1	315 5171
(Right).....	59 20-80.....	1	315 5172
DAMPER.....	59 20-80.....	1	314 6323
GASKET, Damper.....	59 20-80.....	1	314 6322
STUD, To Cylinder Head (3/8 x 1-9/16").....	59 10.....	4	G103196
(3/8 x 1-13/16").....	59 10.....	2	G192426
To Exhaust Pipe Flange.....	59 10.....	3	315 6257
(Left)(7/16x2-1/2)	59 20-80.....	2	G441975
(7/16x2-3/4)	59 20-80.....	2	315 7615
(Right)(7/16 x			
3-3/16).	59 20-80.....	2	G103223
(7/16 x			
3-5/16).	59 20-80.....	2	315 7616
SCREW, To Cylinder Head (3-3/4" Long).....	59 20-80.....	2	315 0375
(1-5/8" Long).....	59 20-80.....	7	314 5572
(2" Long).....	59 20-80.....	2	314 5573
(2-1/4" Long).....	59 20-80.....	3	315 0374
WASHER (Plain), To Cylinder Head Stud.....	59 10.....	4	800 0446
(Lock), To Cylinder Head Stud.....	59 10.....	6	G103321
Screw.....	59 20-80.....	14	G103321
NUT, To Cylinder Head Stud.....	59 10.....	6	314 9892

## 1.068 COVER, Cylinder Head

COVER (Incl. Gasket And Grommet).....	59 10.....	1	314 4749
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	59 20-80.....	2	315 1693
BRACKET.....	59 10.....	2	314 9112
 1.071 SCREW - STUD, Cylinder Head Cover			
SCREW.....	59 10.....	2	314 5053
STUD.....	59 20-80.....	4	315 2364
NUT (Wing).....	59 20-80.....	4	315 2715
GROMMET, Cover Screw And Stud.....	59 10 (2 Req.): 59 20-80 (4 Req.).....	AR	312 7945
 1.072 GASKET, Cylinder Head Cover			
GASKET.....	59 10.....	1	314 4745
	59 20-80.....	2	314 4532
 1.077 VALVE, Intake			
VALVE.....	59 01.....	6	312 1728
	59 10.....	6	314 4990
	59 20-80.....	8	315 6156
Set (Incl. 6).....	59 01.....	1	311 7409
	59 10.....	1	311 9208
(Incl. 8).....	59 20-80.....	1	320 1204
DEFLECTOR, Oil (Rubber).....	59 10.....	6	314 7307
	59 20-80.....	8	315 6159
 1.078 VALVE, Exhaust			
VALVE.....	59 01.....	6	315 7276
	59 10.....	6	315 7278
	59 20-80.....	8	315 6155
Set (Incl. 6).....	59 01.....	1	320 1551
	59 10.....	1	320 1552
(Incl. 8).....	59 20-80.....	1	320 1203
DEFLECTOR, Oil (Rubber).....	59 10.....	6	314 7307
	59 20-80.....	8	315 6159
 1.080 GUIDE, Intake Valve Stem			
GUIDE (Finished Reamed).....	59 01.....	6	313 4425
	59 10.....	6	320 2147
	59 20-80.....	8	320 2148
 1.081 GUIDE, Exhaust Valve Stem			
GUIDE (Finished Reamed).....	59 01.....	6	313 4425
	59 10.....	6	320 2147
	59 20-80.....	8	320 2148
 1.083 SPRING, Valve			
SPRING.....	59 01.....	12	313 1856
	59 10.....	12	314 4934
	59 20-80.....	16	314 4936
 1.084 RETAINER, Valve Spring			
RETAINER (Upper).....	59 01.....	12	313 3709
	59 10.....	12	314 4975
	59 20-80.....	16	315 6158
(Lower)(Seat).....	59 10 (Note 1.059-1).....	12	315 0566
	59 20-80.....	16	315 0567

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## 1.085 LOCK, Valve Spring Retainer

LOCK (Keepers).....	59 01.....	12	15 007
	59 10.....	24	314 4974
	59 20-80.....	32	315 6157

## 1.088 TAPPET, Valve

TAPPET.....	59 01.....	12	310 5783
	59 10.....	12	314 4933
	59 20.....	16	315 1444
	59 80.....	16	314 4537
RING, Snap (In Tappet).....	59 80.....	16	644 0614

## 1.095 ROD, Valve Push

ROD.....	59 10.....	12	315 3977
	59 20.....	16	315 3978
	59 80.....	16	315 3979

## 1.097 ARM, Valve Rocker

ARM (Left).....	59 10.....	6	314 4669
	59 20.....	8	315 1452
	59 80.....	8	314 4525
(Right).....	59 10.....	6	314 4670
	59 20.....	8	315 1453
	59 80.....	8	314 4526

## 1.098 SHAFT, Valve Rocker Arm

SHAFT.....	59 10.....	1	314 5998
	59 20-80.....	2	314 4405
SPRING, Spacer.....	59 10.....	5	314 4760
	59 20-80.....	4	314 4527
Center Spacing.....	59 20-80.....	2	314 4528
WASHER, Spring.....	59 10 (2 Req.): 59 20-80 (4 Req.).....	AR	312 7942
Retaining.....	59 10 (4 Req.): 59 20-80 (8 Req.).....	AR	312 7943
RING, Retaining.....	59 10 (2 Req.): 59 20-80 (4 Req.).....	AR	312 7954

## 1.101 BLOCK, Valve Rocker Arm Shaft

BLOCK.....	59 10.....	6	314 4668
(Inner).....	59 20-80.....	4	314 9607
(Outer).....	59 20-80.....	4	314 9908
DOWEL, To Cylinder Head.....	59 20-80.....	4	314 9568
SCREW, To Shaft.....	59 10.....	6	314 4758
WASHER, To Shaft Screw.....	59 10.....	6	800 0331

## 1.103 SCREW, Valve Rocker Arm Adjusting

SCREW.....	59 10.....	12	314 4770
	59 20.....	16	315 1454

## 1.105 TUBE, Valve Rocker Arm Oil

TUBE.....	59 10.....	1	314 7715
ELBOW (At Oil Channel).....	59 10.....	1	G137420
(At Cylinder Head)(Used Less Oil Filter).....	59 10.....	1	G137420

## 1.108 COVER, Valve Tappet

COVER (Incl. Breather Tube)(Front).....	59 01: 59 10 (LHD).....	1	314 7223
	59 10 (RHD).....	1	315 5498
(Incl. Breather And Oil Filler Tube).....	59 20-80.....	1	320 1361
	59 20-80 (WAE-LAC).....	1	320 0431
(Rear).....	59 01-10.....	1	312 5138
BAFFLE, Oil (Center).....	59 20-80.....	1	315 4783
(Lower).....	59 20-80.....	1	314 8198
SPRING, Lower Oil Baffle Retaining.....	59 20-80.....	1	314 4760
SCREW, Baffle.....	59 20-80.....	2	G179812
WASHER (Lock), Baffle Screw.....	59 20-80.....	2	G120214

## 1.110 GASKET, Valve Tappet Cover

GASKET.....	59 01-10.....	2	310 5775
(Left).....	59 20-80.....	1	314 4798
(Right).....	59 20-80.....	1	314 4799

## 1.112 STUD, Valve Tappet Cover

STUD.....	59 01-10.....	4	312 5738
	59 20-80.....	2	315 0832
GROMMET.....	59 01-10 (4 Req.): 59 20-80 (2 Req.).....	AR	312 5739
WASHER.....	59 01-10 (4 Req.): 59 20-80 (2 Req.).....	AR	800 0153
NUT.....	59 01-10 (4 Req.): 59 20-80 (2 Req.).....	AR	G120368

## 1.115 TUBE, Cylinder Block Breather

TUBE (Incl. Front Valve Tappet Cover).....	59 01: 59 10 (LHD).....	1	314 7223
	59 10 (RHD).....	1	315 5498
(Rubber).....	59 20-80.....	1	314 6560
BRACKET, Rubber Tube.....	59 20-80.....	1	314 9725
CLAMP, Upper To Lower Tube.....	59 20-80.....	1	313 5122

## 1.120 COVER, Timing Case (Incl. Seal And Screw)

COVER (Cover, Engine Front).....	59 01-10.....	1	320 1560
	59 20-80.....	1	320 0962
PLUG (Used Less Heater).....	59 20-80.....	1	G103867
SCREW, To Cylinder Block (5/16-24 x 5/8").....	59 01-10.....	2	G181593
(5/16-24 x 3/4").....	59 01-10.....	6	G181595
(5/16-18 x 5/8").....	59 01-10.....	5	800 0068
(3/8-16 x 1-1/8").....	59 20-80.....	AR	G179840
(3/8-16 x 7/8").....	59 20-80.....	3	G180121
STUD, To Cylinder Block (1-9/16" Long).....	59 20-80.....	1	G103196
(1-7/16" Long).....	59 20-80.....	2	G103195
WASHER (Plain), To Cylinder Block Screw.....	59 01-10.....	1	G120394
(Lock), To Cylinder Block Screw.....	59 01-10.....	10	G120214
	59 20-80.....	8	G120382
NUT, To Cylinder Block Screw.....	59 01-10.....	3	G120368
To Cylinder Block Stud.....	59 20-80.....	AR	G120369

## 1.121 GASKET, Timing Case Cover

GASKET.....	59 01-10.....	1	312 5048
	59 20-80.....	1	314 4839

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1.122 SPACER, Timing Case Cover (Ref. Group 1.003)

1.123 SEAL - RETAINER, Timing Case Cover Oil

SEAL.....	59 01-10.....	1	315 5002
	59 20-80.....	1	314 4651

1.125 INDICATOR, Engine Dead Center

INDICATOR.....	59 01-10.....	1	800 0081
	59 20-80.....	1	G172125
WASHER (Lock).....	59 01-10.....	1	G131096
	59 20-80.....	1	G138526
NUT.....	59 01-10.....	1	G120614

1.130 CHAIN, Timing

CHAIN.....	59 01-10.....	1	312 2392
	59 20-80.....	1	314 4447

1.131 DEFLECTOR, Timing Chain Oil

DEFLECTOR (On Camshaft Front Bearing).....	59 01-10.....	1	310 6468
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1.132 SPROCKET, Crankshaft

SPROCKET.....	59 01-10.....	1	312 2389
	59 20-80.....	1	314 4448
KEY.....	59 01-10-20-80.....	1	310 7234

1.134 SPROCKET, Camshaft

SPROCKET.....	59 01-10.....	1	312 2388
	59 20-80.....	1	314 4451
ECCENTRIC (Camshaft Fuel Pump).....	59 20-80.....	1	314 4449
KEY, Sprocket.....	59 01-10-20-80.....	1	310 7002
SCREW, Sprocket.....	59 01-10.....	1	310 9944
Eccentric To Camshaft.....	59 20-80.....	1	314 4704
WASHER (Plain), Screw.....	59 01-10.....	1	310 9945
Eccentric To Camshaft Screw....	59 20-80.....	1	314 4702
(Lock), Screw.....	59 01-10.....	1	G103323
Eccentric To Camshaft Screw....	59 20-80.....	1	G120384

1.136 ROD, Connecting

ROD (Incl. Cap, Bolts And Nuts).....	59 01-10.....	6	314 5611
	59 20-80.....	8	314 5296

1.138 BEARING, Connecting Rod (Incl. Upper And Lower)

BEARING (Std.).....	59 01-10.....	6	311 4602
	59 20.....	8	311 9606
	59 80.....	8	320 0819
(-.001).....	59 01-10.....	6	311 7201
	59 20.....	8	311 9612
	59 80.....	8	320 0820
(-.002).....	59 01-10.....	6	311 4603

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	59 20.....	8 311 9614
	59 80.....	8 320 0821
(-.010).....	59 01-10.....	6 311 4604
	59 20.....	8 311 9616
	59 80.....	8 320 0822
(-.012).....	59.01-10.....	6 311 3187
	59 20.....	8 311 9618
BEARING SET (Std.).....	59 01-10.....	1 311 7412
	59 20.....	1 311 9607
	59 80.....	1 320 0824
(-.001).....	59 01-10.....	1 311 7413
	59 20.....	1 311 9613
	59 80.....	1 320 0825
(-.002).....	59 01-10.....	1 311 7415
	59 20.....	1 311 9615
	59 80.....	1 320 0826
(-.010).....	59 01-10.....	1 311 7419
	59 20.....	1 311 9617
	59 80.....	1 320 0827
(-.012).....	59 01-10.....	1 311 7536
	59 20.....	1 311 9619

1.141 BOLT, Connecting Rod

BOLT.....	59 20-80.....	16 314 5535
BOLT KIT (Incl. Nut).....	59 01-10.....	12 311 2743
NUT.....	59 01-10.....	12 314 9556
	59 20-80.....	16 314 9590

1.143 PISTON (Incl. Pin)

PISTON (Std.).....	59 01 (Note 1.002-1).....	6 320 0879
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	6 320 1100
	59 10.....	6 320 0309
	59 20.....	8 320 0112
	59 80.....	8 320 0313
(Low Compression).....	59 80.....	8 320 0376
(+.002).....	59 01 (Note 1.002-1).....	6 320 0880
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	6 320 1101
	59 10.....	6 320 0310
	59 20.....	8 320 0113
	59 80.....	8 320 0314
(Low Compression).....	59 80.....	8 320 0641
(+.005).....	59 01 (Note 1.002-1).....	6 320 0904
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	6 320 1102
	59 10.....	6 320 0311
	59 20.....	8 320 0114
	59 80.....	8 320 0315
(Low Compression).....	59 80.....	8 320 0642
(+.010).....	59 01 (Note 1.002-1).....	6 320 0905
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	6 320 1103
	59 10.....	6 320 0312
	59 20.....	8 320 0115
	59 80.....	8 320 0316
(Low Compression).....	59 80.....	8 320 0643

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(+.020).....	59 01 (Note 1.002-1).....	6 320 0921
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	6 320 1104
	59 10.....	6 320 0914
	59 20.....	8 311 9628
	59 80.....	8 320 0481
(Low Compression).....	59 80.....	8 320 0644
(+.030).....	59 80.....	8 320 0482

**1.146 RING SET, Piston**

RING SET (Std.)(Perfect Circle).....	59 01 (Note 1.002-1): 59 10.....	1 320 0079
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1 320 0087
	59 20.....	1 311 9698
	59 80.....	1 647 4170
(Ramco).....	59 01 (Note 1.002-1): 59 10.....	1 320 0564
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1 320 0563
	59 20.....	1 320 0565
	59 80.....	1 320 0569
(McQuay Norris).....	59 01 (Note 1.002-1): 59 10.....	1 320 1554
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1 320 1553
	59 20.....	1 320 1556
	59 80.....	1 320 1557
(Sealed Power).....	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1 320 1897
	59 01 (Note 1.002-1): 59 10.....	1 320 1898
	59 20.....	1 320 1900
	59 80.....	1 320 1901
(+.020)(Perfect Circle).....	59 01 (Note 1.002-1): 59 10.....	1 320 0080
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1 320 0088
	59 20.....	1 311 9699
	59 80.....	1 647 4171
(Ramco).....	59 01 (Note 1.002-1): 59 10.....	1 320 0652
	59 01 (WST-Export)(WOD-Export)(Note 1.002-2).	1 320 0655
	59 20.....	1 320 0658
	59 80.....	1 320 0657
(+.030)(Perfect Circle).....	59 80.....	1 647 4172

**1.149 PIN SET, Piston**

PIN SET (Std.).....	59 01-10.....	1 311 9217
	59 20-80.....	1 320 0318
(+.003).....	59 01-10.....	1 311 9218
	59 20-80.....	1 320 0319
(+.005).....	59 01-10.....	1 311 9219
	59 20-80.....	1 320 0320

**1.151 PAN, Engine Oil**

PAN.....	59 01-10.....	1 314 6234
	59 20.....	1 315 3681
	59 80.....	1 315 3680
SCREW, To Engine (5/16-18 x 5/8")(Steel-Plain).	59 01 (WST)(WOD)(13 Req.): 59 01 (WAT)(15 Req.): 59 10 (LHD)(15 Req.): 59 10 (RHD-WST)(RHD-WOD)(13 Req.): 59 10 (RHD)(WAT)(15 Req.): 59 20-80 (WST)(WOD)(12 Req.): 59 20-80 (WAT)(11 Req.).....	AR 800 0065
(5/16-18 x 5/8)(Steel-Cadmium)	59 01-10 (3 Req.): 59 20-80 (2 Req.).....	AR 800 0068
STUD, To Engine.....	59 20-80 (WAT).....	1 312 2698
(For Clutch Beam).....	59 01 (WST)(WOD).....	2 315 4657
	59 10 (RHD-WST)(RHD-WOD).....	1 312 2698

WASHER (Lock), To Engine Stud.....	59 01 (WST)(WOD): 59 10 (RHD-WST)(RHD-WOD)...	2	G138538
PLUG, Drain.....	59 01-10-20-80.....	1	314 6316
(Magnetic).....	59 01-10-20-80 (Special Equipment).....	1	315 5898
GASKET, Drain Plug.....	59 01-10-20-80.....	1	314 6289

## 1.152 GASKET, Engine Oil Pan

GASKET (Front).....	59 01-10.....	1	310 5778
(Left).....	59 01-10.....	1	310 5779
(Right).....	59 01-10.....	1	310 5780
(Rear)(Pan To Rear Bearing Cap).....	59 01-10.....	1	313 9742
GASKET SET (Incl. 1-3105778, 1-3105779, 1-3105780, 1-3139742).....	59 01-10.....	1	311 2185
(Incl. 1-3144879, 1-3144880).....	59 20-80.....	1	320 1164

## 1.153 COVER, Flywheel Mud Pan To Clutch Housing

COVER.....	59 10 (WST-Heavy Duty-Note 1.002-3).....	1	315 5801
SCREW, To Clutch Housing.....	59 10 (WST-Heavy Duty-Note 1.002-3).....	2	G172425
To Flywheel Mud Pan.....	59 10 (WST-Heavy Duty-Note 1.002-3).....	2	800 0103

## 1.154 PUMP, Engine Oil

PUMP.....	59 01.....	1	315 4154
	59 10.....	1	314 5453

## 1.155 BODY, Engine Oil Pump

BODY.....	59 01-10.....	1	314 5404
	59 20-80.....	1	314 9804
GASKET, To Cylinder Block.....	59 01-10.....	1	312 7849
To Bearing Cap.....	59 20-80.....	1	315 4368
SCREW, To Cylinder Block.....	59 01-10.....	3	310 6487
To Bearing Cap.....	59 20-80.....	2	314 9809
WASHER (Lock), To Cylinder Block Screw.....	59 01-10.....	3	G120214
To Bearing Cap Screw.....	59 20-80.....	2	G103321

## 1.157 GEAR - SHAFT, Engine Oil Pump Idler

GEAR.....	59 01-10.....	1	314 5406
	59 20-80.....	1	314 5244
SHAFT.....	59 01-10.....	1	314 5402
	59 20-80.....	1	314 5383

## 1.159 GEAR, Engine Oil Pump Drive (In Pump)

GEAR.....	59 01-10.....	1	314 5406
	59 20-80.....	1	314 5244
KEY, To Shaft.....	59 01-10-20-80.....	1	G106749

## 1.161 SHAFT, Engine Oil Pump Drive

SHAFT (Incl. Gear And Pin).....	59 01.....	1	315 4104
	59 10.....	1	314 5408
(Less Gear).....	59 20-80.....	1	314 5243
RING, Lock.....	59 01-10.....	1	310 6361



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## 1.162 GEAR, Engine Oil Pump Drive

GEAR (Meshes With Camshaft).....	59 01-10.....	1	315 4103
PIN, To Shaft.....	59 01-10.....	1	310 5412
WASHER, Thrust.....	59 01-10.....	1	310 6436

## 1.164 COVER, Engine Oil Pump

COVER.....	59 01-10.....	1	314 5563
	59 20-80.....	1	314 8833
SCREW, To Body.....	59 20-80.....	2	G179817
WASHER (Lock), To Body Screw.....	59 20-80.....	2	G120214

## 1.165 GASKET, Engine Oil Pump Cover

GASKET.....	59 01-10.....	1	310 6444
	59 20-80.....	1	314 4710

## 1.167 TUBE, Engine Oil Pump Inlet

TUBE (Incl. Screen And Retainer).....	59 01-10 (Note 1.167-1 Type 1).....	1	313 9096
	59 01-10 (Note 1.167-1 Type 2).....	1	315 7505
	59 01 (Note 1.167-1 Type 3).....	1	315 8511
	59 20.....	1	315 3850
	59 80.....	1	315 3032
GASKET, Flange To Block.....	59 01-10 (Note 1.167-1 Type 1).....	1	313 4928
CLAMP, Tube.....	59 01-10 (Note 1.167-1 Type 2).....	1	315 7504
SEAL, Flange To Cover.....	59 20-80.....	1	314 8831
Tube To Block ("O" Ring).....	59 01-10 (Note 1.167-1 Type 2).....	1	315 7506
SCREW, Flange To Block.....	59 01-10 (Note 1.167-1 Type 1).....	2	313 4424
Brace To Bearing Cap.....	59 01-10.....	1	800 0068
Flange To Cover.....	59 20-80.....	2	G180018
Clamp To Block.....	59 01-10 (Note 1.167-1 Type 2).....	1	G179818
WASHER (Lock), Flange To Block Screw.....	59 01-10 (Note 1.167-1 Type 1).....	2	315 4533
Clamp To Block Screw.....	59 01-10 (Note 1.167-1 Type 2).....	1	G120214
Flange To Cover Screw.....	59 20-80.....	2	G120380

## 1.168 SCREEN, Engine Oil Pump

SCREEN (Incl. Retainer).....	59 01-10-20-80.....	1	313 9085
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## 1.176 PLUNGER KIT, Engine Oil Pump Release Valve

PLUNGER KIT.....	59 01-10.....	1	311 2400
PLUNGER.....	59 20-80.....	1	312 4011
SPRING.....	59 20-80.....	1	312 4007

## 1.178 GASKET, Engine Oil Pump Release Valve Spring Cap

GASKET.....	59 01-10.....	1	310 5561
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NOTE 1.167-1: Two Types of Oil Pump Inlet Tubes were installed on 59 01-10 Series. They are identified as follows:

Type 1: Has a Welded Flange on End of Tube and is fastened to the Block with Two Screws.

Type 2: The Tube is inserted into Block using an "O" Ring Seal and is held by a Fork Type Clamp with One Screw.

Type 3: The Tube is threaded and is screwed into the Block.

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## 1.180 TUBE, Engine Oil Pump Release Valve Discharge

TUBE..... 59 20-80..... 1 314 9802

## 1.184 COVER, Oil By-Pass

COVER..... 59 20..... 1 315 3086  
 GASKET..... 59 20..... 1 315 3087  
 STUD (3/8 x 1-23/32")..... 59 20..... 2 313 5884  
   (3/8 x 1-7/16")..... 59 20..... 1 G103195  
 WASHER (Plain), Stud..... 59 20..... 2 800 0163  
 NUT, Stud..... 59 20..... 2 G443336

## 1.185 PLUG, Oil Channel

PLUG (1/4")(Square Head)..... 59 01-10 (1 Req.): 59 20-80 (2 Req.)..... AR G219189  
   (1/8")(Square Head)..... 59 01: 59 10 (LAS)..... 2 G103865  
     59 10 (WAS)..... 1 G103865  
   (3/8")(Square Head)..... 59 20-80 (LAS)..... 1 G103867  
   (1/8")(Hexagon Head)(Less Filter)..... 59 01..... 1 G444612  
   (3/8")(Square Socket)..... 59 20-80..... 1 G143162  
   (1/2")(Square Socket)..... 59 20-80..... 1 G103874  
   (1/4")(Hexagon Socket)..... 59 01-10..... 1 G444691  
 SCREW, Oil Manifold (Front)..... 59 01-10..... 1 310 6712  
 WASHER (Lock), Oil Manifold Screw..... 59 01-10..... 1 G103323

## 1.187 GAUGE, Oil Level

GAUGE (Dip Stick)..... 59 20-80..... 1 315 5893  
 TUBE..... 59 20-80..... 1 315 2698  
 SEAL, Tube..... 59 20-80..... 1 314 5044  
 SCREW, Tube Bracket..... 59 20-80..... 1 G179812  
 WASHER (Lock), Tube Bracket Screw..... 59 20-80..... 1 G120214

## 1.198 TUBE, Oil Filter

TUBE (Inlet)..... 59 01 (LAC)..... 1 315 5662  
     59 01 (OAC)..... 1 315 7198  
     59 10 (LAS)..... 1 315 5658  
     59 10 (WAS)..... 1 315 5482  
 (Outlet)..... 59 01 (LAC)..... 1 315 4717  
     59 01 (OAC)..... 1 315 7199  
     59 10 (LAS)..... 1 315 5572  
     59 10 (WAS)..... 1 315 5481  
 HOSE (Flex)(Inlet)..... 59 10..... 1 320 1037  
   (Outlet)..... 59 10..... 1 320 1039

## 1.204 CONNECTION, Oil Filter Tube

ELBOW, Inlet Tube (At Oil Channel)..... 59 01..... 1 G137420  
   Outlet Tube (At Cylinder Block)..... 59 01: 59 10 (LAS)..... 1 G137421  
     59 01 (OAC)..... 1 G137420  
 TEE, Inlet Tube (At Cylinder Head)..... 59 10..... 1 G143481  
   (At Air Compressor)..... 59 10 (WAS)..... 1 312 9545  
 CONNECTOR, Filter To Adapter..... 59 20-80 (Note 1.206-1 Type 1)..... 1 315 3181

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## 1.206 ELEMENT, Oil Filter

ELEMENT (Incl. Gasket).....	59 01-10.....	1	899 0508
	59 20-80 (Note 1.206-1 Type 1).....	1	899 0499
	59 20-80 (Note 1.206-1 Type 2).....	1	899 0688

## 1.208 BRACKET - ADAPTER, Oil Filter Mounting

### BRACKET, Oil Filter Mounting

BRACKET, To Cylinder Head.....	59 01.....	1	315 5655
To Intake Manifold Cover.....	59 10 (LAS).....	1	315 5655
	59 10 (WAS).....	1	315 5478
SPACER, To Intake Manifold.....	59 10 (WAS).....	2	315 5364
SCREW, To Intake Manifold.....	59 10 (LAS).....	2	G180022
	59 10 (WAS).....	2	G121926
WASHER (Plain), To Intake Manifold Screw.....	59 10 (WAS).....	1	G120393
(Lock), To Intake Manifold Screw.....	59 10 (WAS).....	2	G103319

### ADAPTER, Oil Filter

ADAPTER, To Cylinder Block.....	59 20-80 (Note 1.206-1 Type 1).....	1	315 3142
	59 20-80 (Note 1.206-1 Type 2).....	1	315 7846
GASKET, To Cylinder Block.....	59 20-80.....	1	315 3143
STUD, To Cylinder Block.....	59 20-80 (Note 1.206-1 Type 1).....	3	G103195
	59 20-80 (Note 1.206-1 Type 2).....	3	315 6257
WASHER (Plain), To Cylinder Block Stud.....	59 20-80 (Note 1.206-1 Type 2).....	3	G120394
(Lock), To Cylinder Block Stud.....	59 20-80.....	3	G103321
NUT, To Cylinder Block Stud.....	59 20-80.....	3	G120369

NOTE 1.206-1: Two Types of Oil Filters were installed on the 59 20-80 Series. They are identified as follows:

Type 1: Has Part Number 3153230 and Element Part Number 8990499 Stamped on Element.

Type 2: Has Part Number 3157847 and Element Part Number 8990688 Stamped on Element.